

#### FB 01

# **Description**

Product group Guide elements
Design Guide strip

Profile no. 01

Material PTFE 00 9853

## **Operational application limits**

Max. surface pressure (N/mm<sup>2</sup>):  $\leq$ 15 Temperature (°C): -60 to +200 Running speed (m/s):  $\leq$ 15

#### Media

Hydraulic oils acc. to DIN 51524 Part 1 - 3, lubricating oils, mineral oil based lubricating greases, highly nonflammable hydraulic fluids HFA, HFB, HFC acc. to VDMA 24317

### **Function**

Guide strips made of PTFE compounds serve to guide pistons and rods. They prevent metallic contact of the machine parts and absorb the transverse force that occurs. Guide elements made of PTFE compounds are characterised by outstanding friction behaviour which minimises the stick-slip effect. In addition they exhibit high thermal and chemical resistance. PTFE guide strips are suitable for medium surface pressure.

### Installation

Guide strips are produced on rolls and cut to the required length.

There are three different cutting types: 30°, 90°, ST.

30° = for better press force distribution and to facilitate installation

90° = simple cut

ST = for swivel movements

The following formulae are used to calculate the required lengths Guiding a rod:

 $L = 3.11 \times (d + S) - 1.0$ 

Guiding a piston:

 $L = 3.11 \times (D - S) - 1.0$ 

In these formulae, the heat expansion coefficient and the gap dimensions for the join are already included. The ready cut guide strips can easily be installed in closed installation grooves.

### Remarks

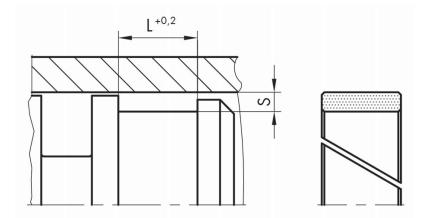
Guide strips have the advantage of universal application. Due to the surface structure of the strips and the special consistence of the PTFE material, additional lubrication is created on by the guide strips. A chamfer on the edges prevents edge compression in the groove corners and facilitates installation.

### Order code

Please include our item numbers in your order. Should you require non-standard dimensions, materials or material combinations, please use the order code on page 12.

## Any seal. Any time.

All the items in our standard programme (marked red) are standard stock items. For all other items, please check the availability at www.dichtomatik.de.



FB 01	Item No.	Code	L	S	Roll length/m
Sizes	125534	FB 01	2.5	1.55	20.3
	124937	FB 01	4	1.55	20.3
	172753	FB 01	5.6	2	16
	172754	FB 01	8	2	16
	126855	FB 01	10	2	16
	126903	FB 01	12	2	16
	120898	FB 01	15	2	16
	118157	FB 01	5.6	2.5	12.5
	116298	FB 01	9.7	2.5	12.5
	163511	FB 01	12.7	2.5	12.5
	118158 118159 120558 126798 125724	FB 01 FB 01 FB 01 FB 01 FB 01	15 20 25 30 40	<ul><li>2.5</li><li>2.5</li><li>2.5</li><li>2.5</li><li>2.5</li></ul>	12.5 12.5 12.5 12.5 12.5
	172755 172756 126919 126920 125875	FB 01 FB 01 FB 01 FB 01 FB 01	9.7 12.7 15 20 25	3 3 3 3	10 10 10 10
	125455	FB 01	30	3	10
	120899	FB 01	9.7	4	7.5
	159929	FB 01	15	4	7.5
	124589	FB 01	25	4	7.5